

Work Order ID 100055

100055

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April-17-13 12:54:27 PM

Item ID: D350-794-141

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Tank Assembly

Start Date: 4/17/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/07/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN D350-794	E

100

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPP D350-794-141

0.00

0.00

CHG001

gb LABEL only

13 S. 01

1 JG G/MUS 13-4-23

110

110

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

13-04-23

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

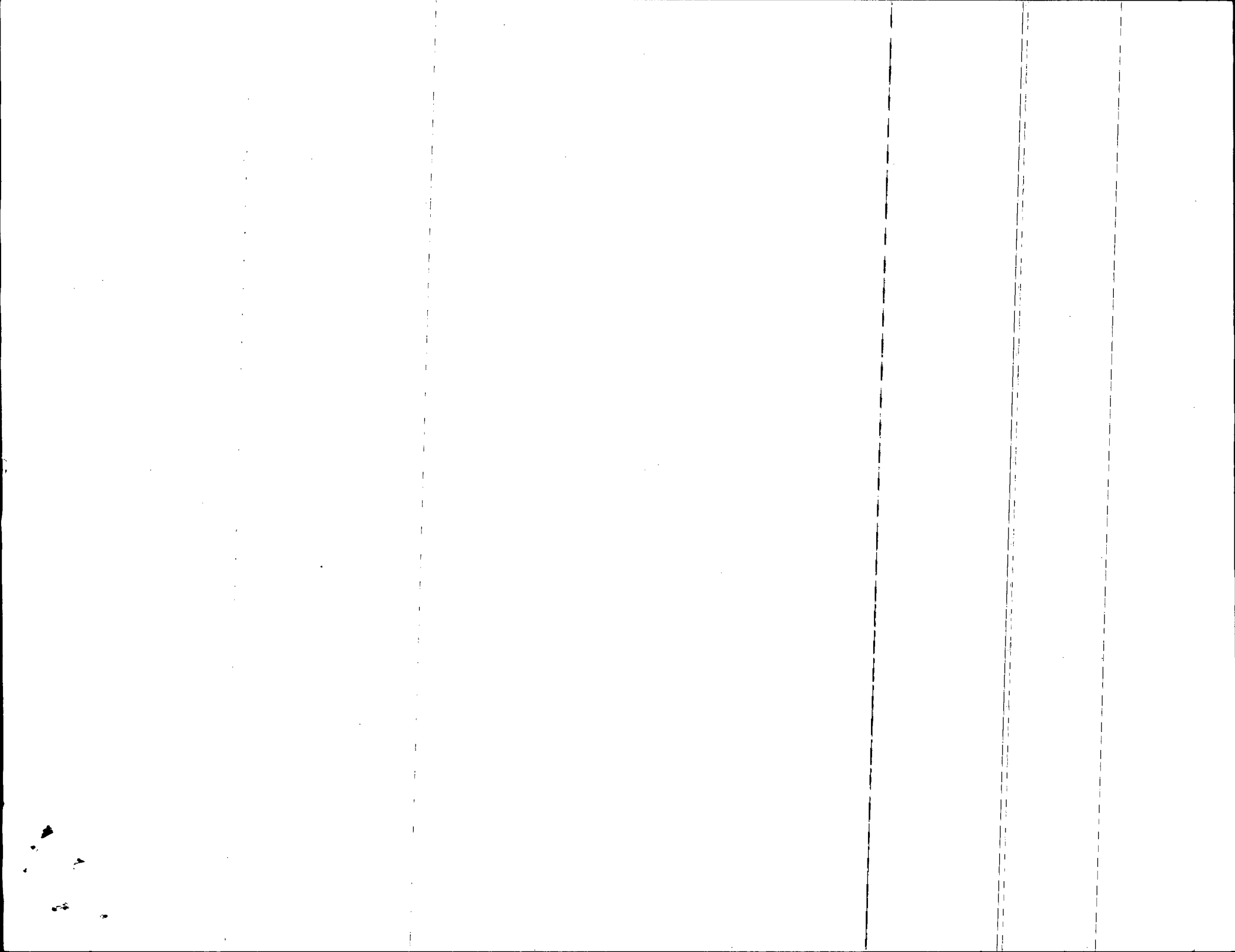
Memo

0.00

0.00

13 S. 01

1



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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-794-141								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

Handwritten: 13-5-02

Handwritten: 13/5/6

Handwritten: ME

Handwritten: 13-5-02

Picklist Print

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Work Order ID: 100055
Parent Item: D350-794-141
Parent Item Name: Tank Assembly

Start Date: 4/17/13
Start Qty: 1.00

Required Date: 5/07/13
Required Qty: 1.00

Comments: IPP REV:A 12.04.04 new issue DD VERF:EC
DD VERF:EC

IPP REV:B 12.04.26 ECN 12-571

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4464-041 Fuel Tank Assembly		Manufactured	No			110	Each	0.0000	1	1	95662	4-17-13	✓
D4002-041 Aux Tank Drain Hose Assembly, Fwd		Manufactured	No			110	Each	1.0000	1	1	20		✓
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST193		1							
				95634		1				95634			
D4002-043 Aux Tank Drain Hose Assembly, Aft		Manufactured	No			110	Each	2.0000	1	1	20		✓
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST194		2							
				95635		2				95635			
MS20822-3D Elbow		Purchased	No			110	Each	5.0000	2	2	20		✓
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST313		5							
				122807		5				122807			
AN816-6D Nipple-M-6Flare -1/4NPT		Purchased	No			110	Each	11.0000	1	1	20		✓
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST348		11							
				121970		1							
				124926		10				124926			
MS20822-8D Elbow-90M-1/2Flare-3/8NP		Purchased	No			110	Each	3.0000	1	1	20	13-04-23	✓
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST313		3							
				124307		3				124307			

Picklist Print

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Work Order ID: 100055
 Parent Item: D350-794-141
 Parent Item Name: Tank Assembly

Start Date: 4/17/13

Required Date: 5/07/13

Start Qty: 1.00

Required Qty: 1.00

D4009-041
 Bonding Braid

Manufactured No 110 Each 1.0000

2 99592 - 7A

Location Loc Qty Loc Code

ST242A 1

95639 1

Manufactured No 110 Each 0.0000

0 1 B72503 SP

Purchased No 110 Each 0.0000

3 95863 - 7A

Purchased No 110 Each 872.0000

U 1 13-04-23

Location Loc Qty Loc Code

ST389 872

115695 872

115695

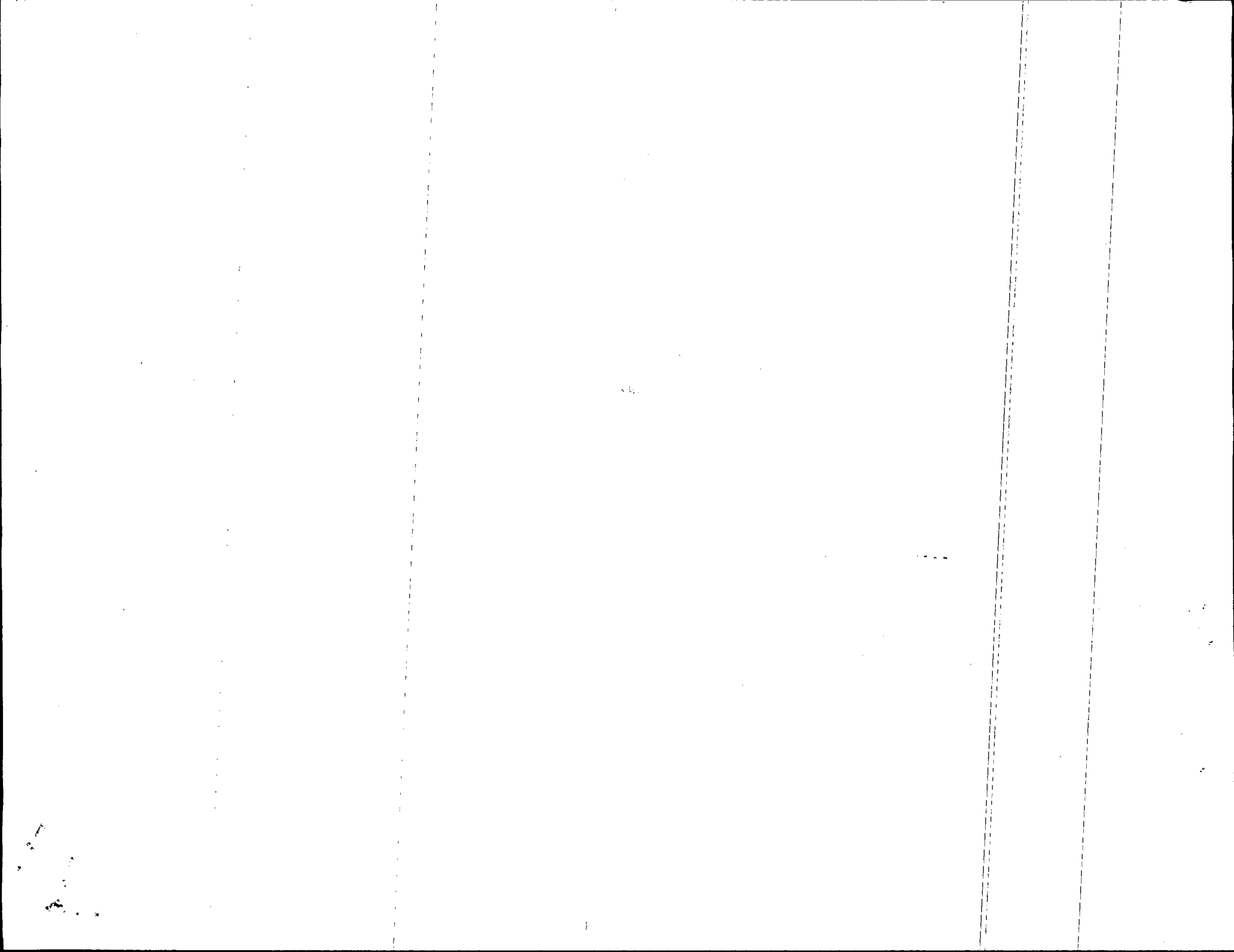
D4008-041
 Fuel Filler Splash Guard Assembly

TBA28B
 Cable Tie Fastener

D3600-1

TY25MX
 Tie Wrap

SP



Qty -111	Qty -013	Qty -121	Qty -023	Qty -141	Part Number	Superseded Part Numbers	Description
X					D350-794-111		AUXILIARY FUEL TANK (AS 350 SERIES)
1	X				D350-794-013		AUXILIARY FUEL TANK PROVISIONS (AS 350 SERIES)
		X			D130-794-121		AUXILIARY FUEL TANK (EC 130 SERIES)
		1	X		D130-794-023		AUXILIARY FUEL TANK PROVISIONS (EC 130 SERIES)
1		1		X	D350-794-141		TANK ASSEMBLY
				1	D4464-041		TANK ASSEMBLY
	1		1		D4022-041	A8150-B1-JCA	FUEL TRANSFER PUMP ASSEMBLY
				1*	D4023-3		FUEL CAP
	1		1		D4002-5	JCA-M47-2-13	SUPPLY HOSE - FROM AUX TANK
	1		1		D4003-047	JCA-M47-2-16	FUEL PUMP INLET PIPE
	1		1		D4002-7	JCA-M47-2-25	SUPPLY HOSE - PUMP TO MAIN TANK FILLER NECK
				1	D4002-041	JCA-M47-1-13	DRAIN HOSE ASSEMBLY - FRONT
				1	D4002-043	JCA-M47-1-16	DRAIN HOSE ASSEMBLY - REAR
				2	MS20822-3D		UNION
	1		1		AN832-6D		BULKHEAD UNION
				1	AN816-6D		STRAIGHT FITTING
	2		2		AN924-6D		NUT (ALTERNATE AS5178D06)
	2		2		NAS1149D0963J		WASHER
				1	MS20822-8D		90° FITTING
	2		2		AN815-6D		UNION
	2		2		MS29512-06		ORING
	1		1		D4022-3	05-00021	FUEL PUMP MOUNTING BRACKET
	2		2		AN3-4A		BOLT
	2		2		MS21042-3		NUT
	2		2		AN970-3		WASHER
	1		1		D4008-043	JCA-M47-2-29	FUEL PUMP SPLASH GUARD
	1		1		D4004-7	N3	HOSE CLIP
				2	D4009-041	JCA-M47-4-01	BONDING BRAID
				1	D4008-041	JCA-M47-2-26	AUXILIARY TANK FILLER SPLASH GUARD
	4		4		AN525-10R6		SCREW
	1		1		D4001-3	AN832-6D-JCA	BULKHEAD FITTING - MODIFIED
							Vent Assembly Parts
	2		2		MS21919WDG-8		CLAMP
	1		1		D4003-11	JCA-M47-2-21	VENT PIPE - TANK
			1		D4027-041	JCA-M47-2-20	VENT CLAMP ASSEMBLY
	1		1		D4003-049	JCA-M47-2-17	VENT PIPE - TANK
	1		1		D4027-043	JCA-M47-2-35	VENT CLAMP ASSEMBLY
	1		1		D4063-3	193-8	VENT HOSE
	2		2		2000-8S		HOSE CLAMP
	1		1		NAS43DD3-32N		SPACER
	1		1		MS35207-267		SCREW
	2		2		MS35207-264		SCREW
	3		3		NAS1149D0332J		WASHER
	3		3		MS21042-3		NUT
				3	TBA28B		CABLE TIE FASTENER
				1	TY25MX		TIE WRAP
	1		1		MS21919WDG-6		CLAMP (RUBBER REMOVED)
	1		1		D4009-041	JCA-M47-4-01	BONDING BRAID ASSEMBLY

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Revision: E

Date: 12.04.13

